

PUBLISHED: 24-OCT-2019
2020.0 DEFENDER (LE), 412-01

CLIMATE CONTROL

COOL AIR BYPASS MOTOR (G2323712)

mcx30.com

REMOVAL

 NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

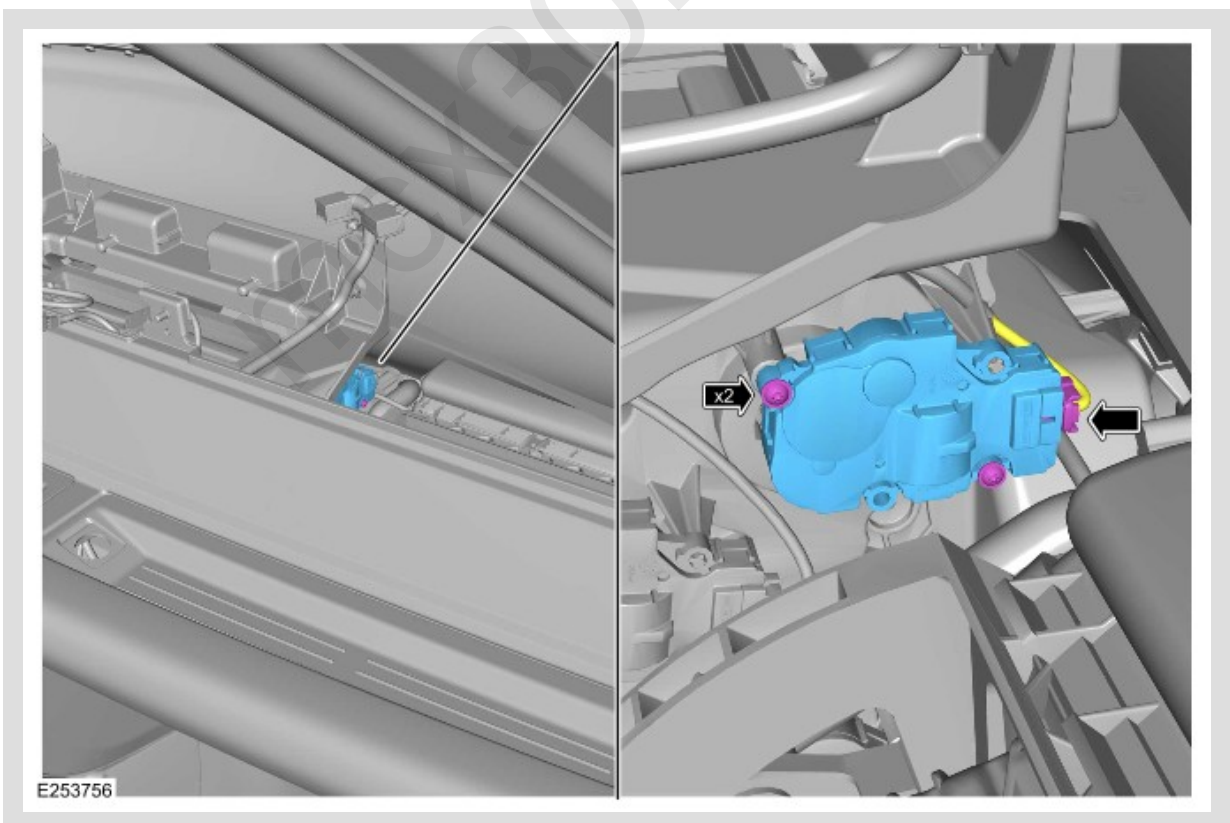
1. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

2. Remove the instrument panel upper section.

Refer to: [Instrument Panel Upper Trim](#) (501-12 Instrument Panel and Console, Removal and Installation).

- 3.



- Disconnect the electrical connector from the cool air bypass motor.
- Remove the 2 screws.
- Remove the cool air bypass motor.

INSTALLATION

1.

- Install the cool air bypass motor.
- Install and tighten the 2 screws.
Torque: 1.2Nm
- Connect the electrical connector to the cool air bypass motor.

2.

Install the instrument panel upper section.

Refer to: [Instrument Panel Upper Trim](#) (501-12 Instrument Panel and Console, Removal and Installation).

3.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).